FUME EXTRACTION SYSTEMS

DONALDSON BOFA PRODUCT BROCHURE



Donaldson.

BOFA™

Donaldson. BOFA™

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FEATURES



Advanced carbon filters

Our advanced carbon filters help to capture contaminants and odors, reducing the risk of bypass and tunneling. They are designed with specific carbon types tailored to industry applications.



Automatic flow control

Automatic flow control allows the user to pre-set the correct airflow rates for the specific application, subsequently helping to maintain the airflow. This generates lower noise levels and helps to protect the more expensive HEPA filters.



Conformal coating

A magnetic conformal coating protection.



DeepPleat pre-filter

The DeepPleat pre-filter consists of a pleated filter allowing for increased surface area within a smaller volume. This means Donaldson BOFA filters last for a long time and do not take up a large footprint.



DeepPleat DUO pre-filter

Our DeepPleat DUO pre-filter is designed to maximize filter life. It incorporates a large capacity drop-out chamber within the filter which is designed to act as a pre-separator helping to extend the life of the pre-filter which in turn protects against the premature blocking of the HEPA filter.



Filter change signal

Our filter change signal alerts you when your filter is full and needs changing.



System OK signal

Our system OK signal alerts you when there is a fault, when filters are blocked, and when filters are approaching full capacity, allowing you to schedule maintenance efficiently.



HCI sensor

Our HCI (hydrochloric acid) sensor continuously monitors exhaust air and alerts you if HCI levels exceed the pre-set threshold, preventing the unwanted release of HCI and other nuisance odors.



HEPA filter

Our HEPA filters are rated to filter 99.995% of particles at 0.3 microns. A secondary filter to remove fine particulate.



UV light

A UV light for conformal coating curing.



Pro OS

Our intuitive Pro OS software platform with two-way data connectivity* delivers advanced features to boost your productivity like never before. The user-friendly color touchscreen provides real-time insights into usage, filter status, and system pressure, helping to optimize efficiency and reduce downtime.



Intelligent Operating System (iQ)

Our Intelligent Operating System (iQ) provides easy-to-access real-time data on your extraction system's performance. It offers multiple performance enhancements, including improved extraction efficiency, individual filter status monitoring, and integrated design features designed to lower the cost of ownership.



Multi-voltage sensing

Automatically senses the local voltage and adjusts accordingly.



Onboard compressor

Our onboard compressor is designed to provide the laser with its air supply requirements. Unlike standalone air compressors, our onboard compressor sits inside the extraction system for a simpler, more compact installation.



Remote stop/start signal

Our remote stop/start signal ensures that your Donaldson BOFA fume extraction system operates only when your machine is running, helping to save on both running costs and energy.



Reverse flow air technology

Our reverse flow air technology reduces velocity and changes air direction, causing larger particulate to fall into the filter's drop-out chamber. This decreases particulate entering the filter media, significantly enhancing filter capture performance, and extending filter life.



Variable airflow speed

Our variable airflow speed allows users to manually set the blower speed to the preferred airflow for your application.



VOC sensor

Our VOC (volatile organic compound) sensor continuously monitors exhaust air and alerts you if VOC levels exceed the pre-set threshold, preventing the unwanted release of VOCs and other nuisance odors.

^{*}Available on selected Pro OS models.

SMART TECHNOLOGY

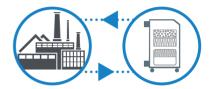


Welcome to the future of productivity with Pro OS – our new, cutting-edge software platform designed for seamless, user-friendly performance. Pro OS delivers advanced features to boost your performance like never before.

Pro OS helps you stay ahead of the competition with software upgrades and new enhancements to keep your system at peak performance.

How It Works

The high-resolution 5" color touch screen provides a user-friendly, intuitive interface, allowing for easy navigation and faster access to data.



Stay Connected

This fully connected solution provides an Ethernet (RJ45) two-way live data stream* direct to your laser system or network allowing you to centralize data from multiple Donaldson BOFA systems.

Stay Informed

The detailed system status provides detailed insights into real-time usage and detects any blockages in the system, supporting optimal efficiency.

Stay Global

Pro OS supports 20 languages, including English, Spanish, German, French, and Portuguese, ensuring accessibility around the world.

Stay On-Brand

Personalize your system by adding your company logo and contact information to reflect your brand (conditions apply**).

Stay Productive

The enhanced filter life monitor provides realtime filter life percentage to help minimize downtime.



FIND OUT MORE

donaldsonbofa.com/pro-os

Stay Monitored

Pro OS continuously measures the pressure in your extraction system, providing real-time alerts for any issues with inlet and system pressure.

Stay Alert

Pro OS allows you to tailor alarm settings to your specific needs, ensuring smooth integration with your existing factory setup.

Stay Protected

The USB lock screen offers enhanced security for controlled downloads and unauthorized uploads.



Currently available in two systems (see pages 8 and 9).



Intelligent Operating System (iQ)

Get real-time data on the performance of your extraction system

Donaldson BOFA's Intelligent Operating System (iQ) provides easy-to-access real-time data on your extraction system's performance.

It offers multiple performance enhancements, including improved extraction efficiency, individual filter status monitoring, and integrated design features designed to lower the cost of ownership.

How It Works

The sophisticated and advanced iQ technology is built into the extraction system. The LCD screen displays real-time data in an easy-to-read format so you can monitor performance and operational values. This information can also be accessed remotely from data downloaded via USB.

Reduce Unplanned Downtime

- Filter changes can be planned at a convenient time to reduce interruption to production.
- The risk of costly time-consuming service call outs is avoided.

Maximize Filter Life

- Independent filter monitoring provides real-time status of your filters.
- Pre-blockage warnings allow you to prepare for filter changes in advance.

Stay In Control

- · Access real-time data for easy-to-read performance analysis.
- Have visibility of any fault so you can take corrective action.



FILTER TECHNOLOGY

Pre-Filters

DeepPleat pre-filter



The DeepPleat pre-filter consists of a pleated filter allowing for increased surface area within a smaller volume. This means Donaldson BOFA filters last for a long time and do not take up a large footprint.

DeepPleat DUO pre-filter



Our DeepPleat DUO pre-filter is designed to maximize filter life. It incorporates a large capacity drop-out chamber within the filter which is designed to act as a pre-separator helping to extend the life of the pre-filter which in turn protects against the premature blocking of the HEPA filter.

Main Filters

HEPA



Our HEPA filters are rated to filter 99.995% of particles at 0.3 microns. A secondary filter to remove fine particulate.

Chemical & gas



Our advanced carbon filters are designed to help filter fumes, with specific carbon types matched carefully to industry applications.

Contaminated air must remain in contact with the carbon bed for a period of time, sufficient to help ensure that no contaminants or odors are emitted ('dwell time'). Our product designs consider the balance between airflow rates and the type, depth, and mass of the carbon used, taking into consideration the contaminants associated with the application and helping to ensure that appropriate dwell times are achieved.









Inline Filters

We also offer a range of inline filters, please refer to pages 68-74 for more information.

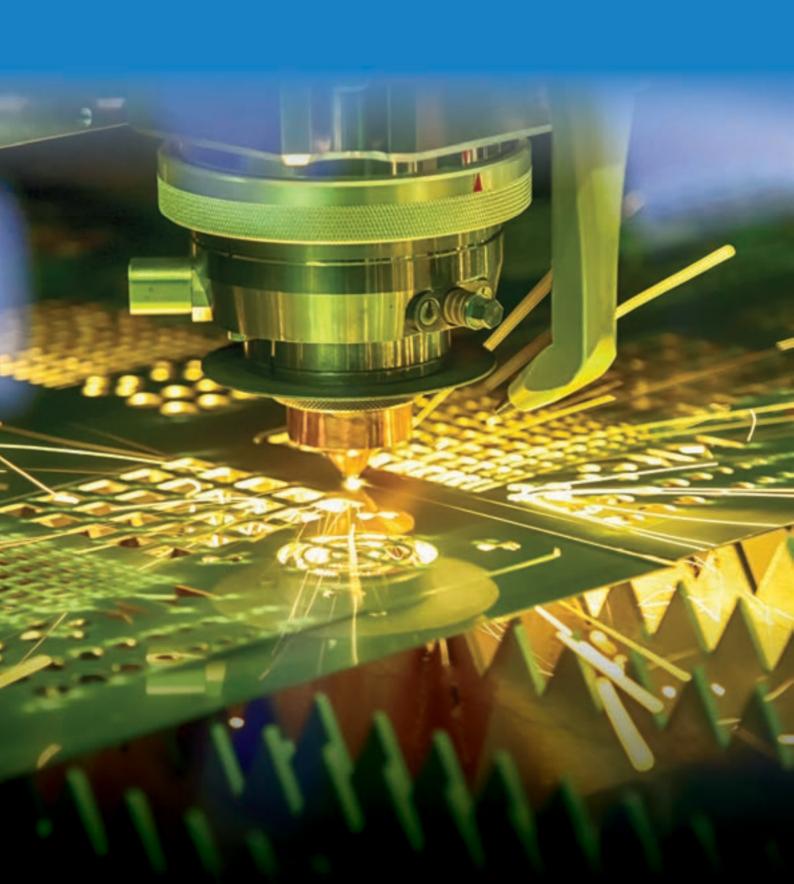
SURECHECK QUALITY STANDARD

At Donaldson BOFA, we are committed to providing filtration solutions of the highest quality. Through our unique SureCHECK process, we uphold our quality standard. We conduct rigorous testing and inspections on every product we make to ensure product integrity, reliability, and performance.



ADVANTAGE RANGE

FUME EXTRACTION SYSTEMS



AD Oracle Pro OS Connect

FUME EXTRACTION SYSTEM

A mid-sized system for a range of laser applications

Ideal for: Selective laser melting, selective laser sintering, laser engraving, laser cutting, laser welding, laser coding and marking.

The AD Oracle Pro OS Connect extraction system combines a range of advanced features into a single, powerful system. Featuring our new, cutting-edge Pro OS software platform, this intuitive system enhances productivity like never before.

- Two-way data stream
- Color touch screen
- Real-time system status
- Multi-language software
- Customizable branding
- Filter life monitor

Approvals UKCA and CE | UL

- Alarm configurations
- Separate electrical compartment for easy

Pressure sensors

maintenance

USB lock screen

Features



Pro OS



DeepPleat DUO pre-filter



HEPA filter



Advanced carbon filters



Reverse flow air technology



Automatic flow control



Multi-voltage sensing



System OK signal (optional)



VOC sensor (optional)

Technical specification

Dimensions 39.2 x 21.5 x 24.6" Weight 157 lbs

Airflow / Pressure 241 cfm / 96 mbar

995 x 547 x 626 mm 71 kg 410 m³/hr / 96 mbar

Airflow drawing

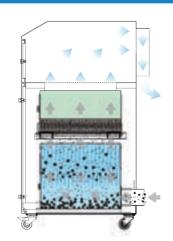
Pre-filter **HEPA** filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





FIND OUT MORE

donaldsonbofa.com/ad-oracle-pro-os-connect

AD 1000 Pro OS Connect

FUME EXTRACTION SYSTEM

A system for medium to heavy-duty laser applications

Ideal for: Laser welding, selective laser sintering, selective laser melting, laser engraving, laser cutting, laser coding and marking.

The AD 1000 Pro OS Connect fume extraction system is an ideal choice for applications that generate high levels of particulate. Equipped with our new, innovative Pro OS software platform, this intuitive system takes productivity to the next level.

- Two-way data stream
- Color touch screen
- Real-time system status
- Multi-language software
- Customizable branding
- Filter life monitor
- Pressure sensors
- Alarm configurations
- USB lock screen



Features

Pro OS

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

System OK signal (optional)

Remote stop/start signal (optional)

VOC sensor (optional)

Approvals

Technical specification

Dimensions 47.4 x 24.6 x 31.7" Weight 309 lbs

UKCA and CE | UL

Airflow / Pressure

515 cfm / 60 mbar

875 m³/hr / 60 mbar

Airflow drawing

Pre-filter

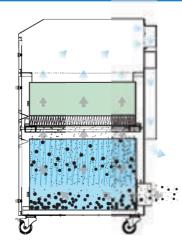
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air



140 kg

1205 x 625 x 805 mm



FIND OUT MORE

donaldsonbofa.com/ad-1000-pro-os-connect

AD Access

FUME EXTRACTION SYSTEM

A compact system for light-duty laser applications

Laser cutting, laser engraving, laser coding and marking.

The AD Access is a compact fume extraction system for light-duty laser applications. This affordable system helps to improve both the workplace environment and product quality.

- Low noise levels
- Small footprint
- Long-life, low-cost replacement filters

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 19.88 x 13.19 x 12.40"

Weight 53 lbs

Airflow / Pressure 106 cfm / 30 mbar 505 x 335 x 315 mm

24 kg

180 m³/hr / 30 mbar

Features

DeepPleat pre-filter

HEPA filter

Advanced carbon filters

System OK signal (optional)

Donaldson

Remote stop/start signal (optional)

VOC sensor (optional)

Airflow drawing









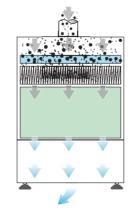
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/ad-access

AD 350

FUME EXTRACTION SYSTEM

A compact system for light-duty laser applications

Ideal for: Laser engraving, laser cutting, laser coding and marking.

The AD 350 is a compact extraction system designed to filter fumes and particulate created during light-duty applications. The system helps to protect equipment, maintain quality, and reduce the number of rejects and contaminants.

- · Low noise levels
- Small footprint
- · Long-life, low-cost replacement filters

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 23.23 x 14.76 x 18.31" Weight 77 lbs

Airflow / Pressure 206 cfm / 96 mbar

590 x 375 x 465 mm

35 kg

350 m³/hr / 96 mbar

Airflow drawing

Pre-filter

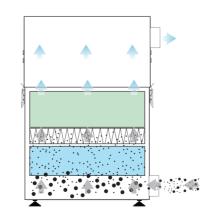
HEPA filter

Carbon filter

. Particulate

Contaminated air

Clean filtered air





Features

ww DeepPleat pre-filter

HEPA filter

Advanced carbon filters

Multi-voltage sensing

System OK signal (optional)

Remote stop/start signal (optional)

Yariable airflow speed

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/ad-350

AD Nano+

FUME EXTRACTION SYSTEM

A cost-effective system for light to medium-duty applications

Ideal for:

Laser engraving, laser cutting, laser coding and marking.

The AD Nano+ is a mid-sized fume extraction system for light to medium-duty laser applications. This cost-effective solution includes many features of our larger models, making it ideal for installations with limited floor space.

- Low noise levels
- Small footprint
- · Long-life, low-cost replacement filters

Approvals

UKCA and CE

Technical specification

Dimensions 31.10 x 14.17 x 16.54"

Weight 93 lbs

Airflow / Pressure 176 cfm / 96 mbar

790 x 360 x 420 mm

42 kg

300 m³/hr / 96 mbar

Airflow drawing

Pre-filter

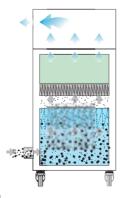
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





Features

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

Multi-voltage sensing

System OK signal (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/ad-nano-plus

AD Oracle SA iQ

FUME EXTRACTION SYSTEM

A mid-sized system for lighteruse laser applications

Laser engraving, laser cutting, laser coding and marking.

The AD Oracle SA iQ combines an impressive array of features, including our Intelligent Operating System (iQ), into a single midsized system. It features a smaller pre-filter than the AD Oracle iQ but retains all other features, making it perfect for lighter-use applications.

- High contrast display
- Real-time airflow reading
- Independent filter condition monitoring
- Remote diagnostics via USB
- Low-cost replacement filters
- Low noise levels
- Lockable castors

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 29.13 x 17.72 x 20.28" Weight 128 lbs

Airflow / Pressure 223 cfm / 96 mbar 740 x 450 x 515 mm

58 kg

380 m³/hr / 96 mbar

Airflow drawing

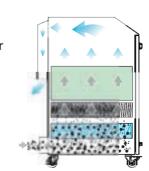
Pre-filter Contaminated air

HEPA filter

Clean filtered air

Carbon filter

Particulate









Advanced carbon filters

Reverse flow air technology

Automatic flow control

Multi-voltage sensing

System OK signal (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/ad-oracle-sa-iq

AD Oracle iQ

FUME EXTRACTION SYSTEM

A mid-sized system for a range of laser applications

Ideal for: Selective laser melting, selective laser sintering, laser engraving, laser cutting, laser welding, laser coding and marking.

The AD Oracle iQ integrates a variety of features, including our Intelligent Operating System (iQ), into one unique system. This versatile system is suitable for a wide range of laser applications.

- High contrast display
- · Real-time airflow reading
- · Independent filter condition monitoring
- · Blower with high airflow and pressure
- Remote diagnostics via USB

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 38.39 x 17.52 x 19.88" Weight 143 lbs

Airflow / Pressure 224 cfm / 96 mbar

975 x 455 x 505 mm 65 kg 380 m³/hr / 96 mbar

Airflow drawing

Pre-filter

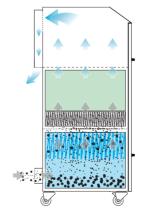
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





Features

iQ Intelligent Operating System (iQ)

DeepPleat DUO pre-filter

HEPA HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

Multi-voltage sensing

System OK signal (optional)

Onboard compressor (optional)

VOC sensor (optional)



FIND OUT MORE

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AD Oracle iQ W3

FUME EXTRACTION SYSTEM

A mid-sized system for a range of welding applications

Ideal for: Laser welding, manual welding processes.

The AD Oracle iQ W3 is a W3 certified welding fume extraction system capable of filtering 99% of welding fumes. Designed for efficiency and performance, it combines multiple advanced features into one powerful system.

- W3 certified
- Intelligent Operating System (iQ)
- Integrated spark arrestor for enhanced safety
- High contrast display
- Real-time airflow reading
- Independent filter condition monitoring
- Blower with high airflow and pressure
- Remote diagnostics via USB



Features

- iO Intelligent Operating System (iQ)
- DeepPleat DUO pre-filter
- **HEPA** filter
- Advanced carbon filters
- Reverse flow air technology
- Automatic flow control
- Multi-voltage sensing
- System OK signal (optional)
- Onboard compressor (optional)
- VOC sensor (optional)

Approvals UKCA and CE | W3

Technical specification

Dimensions 38.4 x 17.7 x 20.7" Weight 157 lbs

Airflow / Pressure 217.8 cfm / 96 mbar 975 x 450 x 525 mm 71 kg 370 m³/hr / 96 mbar

Airflow drawing

Pre-filter

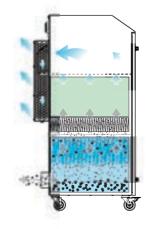
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





FIND OUT MORE

donaldsonbofa.com/ad-oracle-iq-w3

AD 500 iQ

FUME EXTRACTION SYSTEM

A system for medium-duty laser applications

Ideal for: Selective laser sintering, selective laser melting, laser engraving, laser cutting, laser coding and marking.

The AD 500 iQ fume extraction system is ideal for medium-duty applications that produce significant amounts of particulate. It offers a large filter capacity along with high airflow and pressure rates.

- · Real-time airflow reading
- Independent filter condition monitoring
- High contrast display
- · Remote diagnostics via USB
- Long-life, low-cost replacement filters

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 47.44 x 24.41 x 31.10" Weight 292 lbs

Airflow / Pressure 324 cfm / 100 mbar

1205 x 620 x 790 mm

142 kg

550 m³/hr / 100 mbar

Airflow drawing

Pre-filter

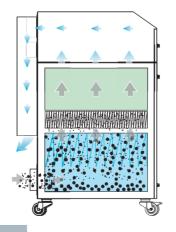
HEPA filter

Carbon filter

• Particulate

Contaminated air

Clean filtered air





Features

iQ Intelligent Operating System (iQ)

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

System OK signal (optional)

Onboard compressor (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/ad-500-iq

AD 1000 iQ

FUME EXTRACTION SYSTEM

A system for medium to heavyduty laser applications

Ideal for: Laser welding, selective laser sintering, selective laser melting, laser engraving, laser cutting, laser coding and marking.

The AD 1000 iQ fume extraction system is a perfect choice for medium to heavy-duty applications that generate large amounts of particulate. With a greater airflow than the AD 500 iQ, it also offers significant filter capacity.

- · Real-time airflow reading
- Independent filter condition monitoring
- · High contrast display
- Remote diagnostics via USB
- Long-life, low-cost replacement filters

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 47.44 x 24.41 x 31.10"

Weight 324 lbs

Airflow / Pressure 500 cfm / 100 mbar

1205 x 620 x 790 mm

147 kg

850 m³/hr / 100 mbar

Airflow drawing

Pre-filter

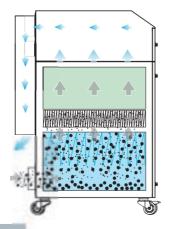
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air



FIND OUT MORE

donaldsonbofa.com/ad-1000-iq



Features

iQ Intelligent Operating System (iQ)

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

System OK signal (optional)

Onboard compressor (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



AD 1500 iQ

FUME EXTRACTION SYSTEM

A system for heavy-duty laser applications

Ideal for: Laser welding, selective laser sintering, selective laser melting, laser engraving, laser cutting, laser coding and marking.

The AD 1500 iQ fume extraction system is perfect for heavy-duty applications that produce considerable amounts of particulate. It has a large filter capacity and provides higher airflow than the AD 1000 iQ system.

- Real-time airflow reading
- Independent filter condition monitoring
- · High contrast display
- · Remote diagnostics via USB
- Long-life, low-cost replacement filters

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 47.44 x 24.41 x 31.10"

Weight 322 lbs

Airflow / Pressure 735 cfm / 100 mbar

1205 x 620 x 790 mm

152 kg

1250 m³/hr / 100 mbar

Airflow drawing

Pre-filter

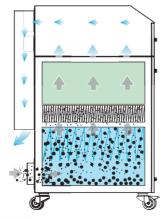
HEPA filter

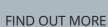
Carbon filter

Particulate

Contaminated air

Clean filtered air





donaldsonbofa.com/ad-1500-iq



Features

iQ Intelligent Operating System (iQ)

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

System OK signal (optional)

Onboard compressor (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



AD 1500 iQ Dual Arms

FUME EXTRACTION SYSTEM

A mobile dual-arm system for heavy-duty laser applications

Ideal for: Laser welding, laser engraving, adhesives, organic solvent processes, laser marking, soldering, laser cleaning, welding processes*.

The AD 1500 iQ Dual Arms is a powerful, mobile fume extraction system designed for heavy-duty laser applications. Building upon the established AD 1500 iQ, this upgraded model offers all the same features (see page 18) along with dual articulated arms with a reach of over 6 feet (2 metres)** and an integrated spark arrestor for enhanced safety and performance.

- Dual articulated arms
- Integrated spark arrestor
- · Extended exhaust box to help reduce noise and air dispersion
- Adjustable arm valves for precise airflow control

Approvals UKCA and CE

Technical specification

Dimensions 47.4 x 27.2 x 37.5"
Weight 529.1 lbs

Airflow / Pressure 677 cfm / 86 mbar 1150 m³/hr / 86 mbar

Airflow drawing

Pre-filter

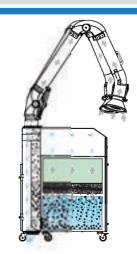
HEPA filter

Carbon filter

• Particulate

Contaminated air

Clean filtered air



1205 x 692 x 952 mm

240 kg



FIND OUT MORE

donaldsonbofa.com/ad-1500-iq-dual-arms

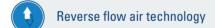
Features



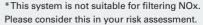








Automatic flow control



** Arms are fixed to rotate no more than 180°.

AD 2000 iQ

FUME EXTRACTION SYSTEM

A high-performing system for the most demanding laser applications

Ideal for: Laser welding, selective laser sintering, selective laser melting, laser cutting and engraving

The AD 2000 iQ fume extraction system is the perfect choice for the most demanding laser applications where high-performance extraction is required. The design also allows for greater flexibility of different exhaust installations and configurations.

- High contrast display
- · Real-time airflow reading
- Remote diagnostics via USB

Approvals UKO

UKCA and CE | cUL | UL

Technical specification

Dimensions 50.39 x 53.54 x 39.57"

Weight 750 lbs

Airflow / Pressure 1470 cfm / 96 mbar

1280 x 1360 x 1005 mm

340 kg

2500 m³/hr / 96 mbar

Airflow drawing

Pre-filter

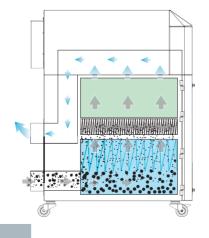
HEPA filter

Carbon filter

. • Particulate

Contaminated air

Clean filtered air





DeepPleat DUO pre-filter (x 2)

Intelligent Operating System (iQ)

HEPA filter (x 2)

Features

1007

Advanced carbon filters (x 2)

Reverse flow air technology

Automatic flow control

System OK signal (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/ad-2000-iq

AD Base 1 Oracle

FUME EXTRACTION SYSTEM

A ride-on fume extraction system for laser engraving

Ideal for:

Laser engraving, laser cutting.

The AD Base 1 Oracle is a ride-on fume extraction system for laser engraving. It delivers high performance in a convenient ride-on format, allowing the laser extractor to function as a workstation.

- Low noise levels
- Ride-on system
- Blower with high airflow and pressure

Approvals **UKCA** and CE

Technical specification

Dimensions 31.10 x 28.94 x 29.13" Weight 189 lbs

Airflow / Pressure

206 cfm / 96 mbar

790 x 735 x 740 mm

86 kg

350 m³/hr / 96 mbar

Airflow drawing

Pre-filter

HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





Features

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

Multi-voltage sensing

System OK signal (optional)

Onboard compressor (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/ad-base-1-oracle

AD Base 2 Oracle

FUME EXTRACTION SYSTEM

A ride-on fume extraction system for laser engraving

Ideal for: Laser engraving, laser cutting.

The AD Base 2 Oracle is a ride-on fume extraction system for laser engraving that offers high performance in a convenient ride-on format. Its larger platform, compared to the AD Base 1 Oracle, makes it ideal for larger laser beds, allowing the laser extractor to double as a workstation

- Low noise level
- Ride-on system
- Large platform
- Blower with high airflow and pressure

Approvals UKCA and CE

Technical specification

Dimensions 21.65 x 41.73 x 31.89"

Weight 207 lbs

Airflow / Pressure 223 cfm / 96 mbar 550 x 1060 x 810 mm

94 kg

380 m³/hr / 96 mbar

Features







Reverse flow air technology

Automatic flow control

Multi-voltage sensing

System OK signal (optional)

Onboard compressor (optional

Remote stop/start signal (optional

VOC sensor (optional)

Airflow drawing



Pre-filter







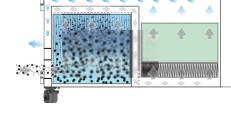
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/ad-base-2-oracle

AD PVC iQ

FUME EXTRACTION SYSTEM

A system designed to filter fumes generated during the lasering of PVC materials

Ideal for: PVC laser processing.

The AD PVC iQ extraction system is designed to filter fumes generated during the lasering of PVC materials. In addition to many of the standard features included in the AD Oracle iQ module, this system also comes equipped with HCl and VOC sensors that continuously monitor exhaust air, plus all internally exposed surfaces have been coated to resist corrosive fumes.

- Blower with high airflow and pressure
- Acid resistant coatings
- HCl and VOC gas sensors
- Compact design
- Low noise levels

- High contrast display
- Real-time airflow reading
- Independent filter condition monitoring
- Remote diagnostics via USB







Advanced carbon filters

Reverse flow air technology

Automatic flow control

Multi-voltage sensing

System OK signal (optional)

HCI sensor

Remote stop/start signal (optional)

VOC sensor

Approvals

UKCA and CE | cUL | UL

Technical specification

Dimensions 42.91 x 22.44 x 23.62" Weight 209 lbs

Airflow / Pressure 206 cfm / 96 mbar

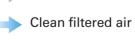
95 kg 350 m³/hr / 96 mbar

Airflow drawing

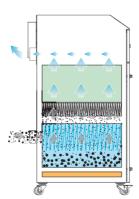
Chemical filter pad Pre-filter

HEPA filter Contaminated air

Carbon filter



Particulate



1090 x 570 x 600 mm



FIND OUT MORE

donaldsonbofa.com/ad-pvc-iq

AD 350 CU

FILTERED COOLING UNIT

A filtered cooling unit for optimal laser performance

Ideal for:

Laser coding.

The AD 350 CU is a filtered cooling unit designed for laser applications. It supplies filtered air to both the laser and the power supply module, helping to ensure optimal performance and reliability. It can also be used as a seal to increase the IP rating of the laser.

- Low-cost replacement filters
- Low noise levels

Approvals UKCA and CE | UL

Technical specification

Dimensions 15.8 x 15.0 x 16.5"

Weight 41 lbs **Airflow** 206 cfm 401 x 380 x 420mm

19 kg 350 m³/hr

Airflow drawing



Pre-filter



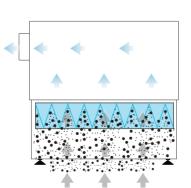
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/ad-350-cu



Features



DeepPleat pre-filter



Filter change signal (optional)



Remote stop/start signal (optional)

AD Cyclone

INLINE FILTER

An inline cyclone filter for heavy particulate

Ideal for:

Laser coding.

The AD Cyclone is an inline filter designed for laser marking processes that typically produce smaller particles. Engineered for use with the AD Oracle iQ, it is installed between the laser extraction point and the extractor. The extraction system's airflow powers the cyclone.

- Extended filter life
- On-line cleaning

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions Weight

31.50 x 11.81 x 5.51"

15 lbs

800 x 300 x 140 mm

7 kg

Airflow drawing



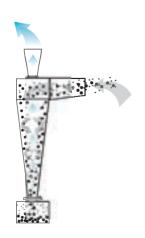
Particulate



Contaminated air



Clean filtered air





Find out more - AD Oracle iQ

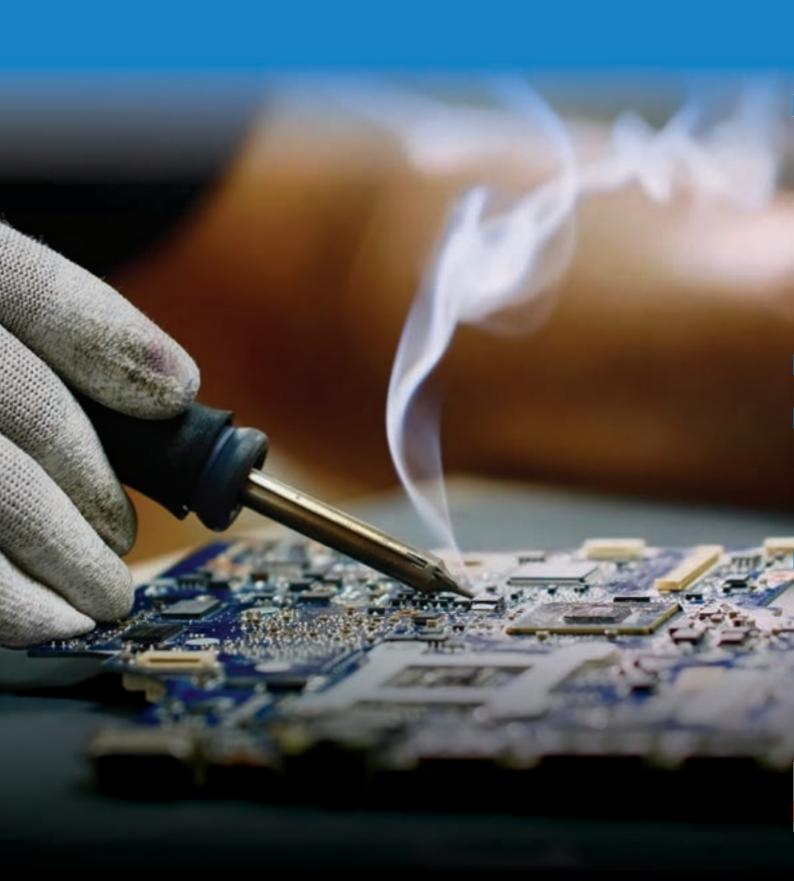
See page 14



FIND OUT MORE

donaldsonbofa.com/ad-cyclone

TIP RANGE FUME EXTRACTION SYSTEMS



T 1

FUME EXTRACTION SYSTEM

A single-operator extraction system for hand soldering applications

Ideal for:

Hand soldering, lead-free soldering.

The T 1 extraction system is designed to filter fumes and debris from a single-hand soldering application. Using small bore hoses and attachments, this portable system is ideal for applications that require close proximity, such as microextraction.

- Compact design
- High vacuum pumps
- · Low noise level

Approvals

UKCA and CE

Technical specification

 Dimensions
 10.63 x 7.87 x 7.28"
 270 x 200 x 185 mm

 Weight
 11 lbs
 5 kg

 Airflow
 22 l/min per tip

Airflow drawing



Pre-filter







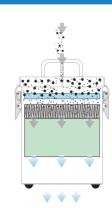
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/t-1



Features



HEPA filter



Advanced carbon filters

T 15

FUME EXTRACTION SYSTEM

A multi-operator extraction system for hand soldering applications

Ideal for:

Hand soldering, lead-free soldering.

The T 15 extraction system is designed to filter fumes and debris from hand soldering applications with up to 15 operators. Using small bore hoses and attachments, this portable system is ideal for microextraction and other close proximity applications.

- Compact design
- High vacuum pumps
- · Low noise level

Approvals

UKCA and CE

Technical specification

 Dimensions
 22.64 x 14.57 x 13.39"
 575 x 370 x 340 mm

 Weight
 65 lbs
 29 kg

 Airflow
 22 l/min per tip

Airflow drawing



Pre-filter



HEPA filter



Carbon filter



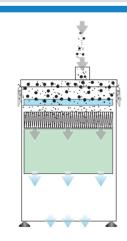
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/t-15

Features

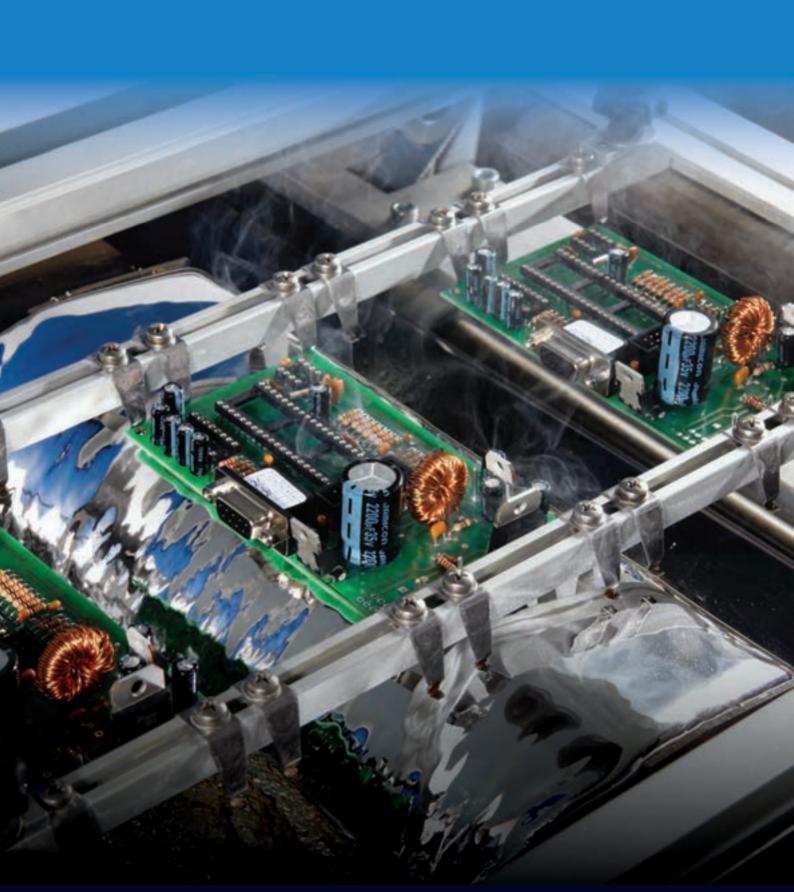


HEPA filter



Advanced carbon filters

VOLUME RANGE FUME EXTRACTION SYSTEMS



V 200

FUME EXTRACTION SYSTEM

A single-arm extraction system for soldering applications

Ideal for:

Hand soldering, lead-free soldering.

The V 200 is a single-arm, portable solder fume extraction system. It comes with an easy-to-follow installation kit containing everything required to set up a single operator with ease. The minimal installation allows for convenient relocation when factory layouts change.

- Simple installation
- Portable

UKCA and CE Approvals

Technical specification

Dimensions 16.54 x 11.42 x 10.63" Weight 22 lbs

Airflow / Pressure 53 cfm / 20 mbar 420 x 290 x 270 mm

10 kg

90 m³/hr / 20 mbar

Airflow drawing

Pre-filter

HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





FIND OUT MORE

donaldsonbofa.com/v-200

Features



HEPA filter



Advanced carbon filters

V 250

FUME EXTRACTION SYSTEM

A dual-arm extraction system for soldering applications

Ideal for: De-soldering, conformal coating, gluing, potting, hand soldering, lead-free soldering, rework stations, soft soldering.

The V 250 is a dual-arm, portable solder fume extraction system. It comes complete with two extraction arms and an easy-to-follow installation kit containing everything required to set up two operators with ease. The minimal installation allows for convenient relocation when factory layouts change.

- Simple installation
- Portable

Approvals UKCA and CE

Technical specification

Dimensions 16.54 x 11.42 x 10.63" Weight 22 lbs

Airflow / Pressure 106 cfm / 30 mbar

420 x 290 x 270 mm

10 kg

180 m³/hr / 30 mbar

Airflow drawing

Pre-filter

HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





FIND OUT MORE

donaldsonbofa.com/v-250



Features









V 600

FUME EXTRACTION SYSTEM

A fume extraction system for electronics applications

Ideal for: Conformal coating, cowl, gluing, potting, hand soldering.

The V 600 fume extraction system is designed to filter fume from soldering and various electronics applications. It features a long-lasting filter, high airflow rates, and the capacity to support up to seven operators.

- Long-life, low-cost replacement filters
- · High airflow rates
- Built-in silencing

Approvals UKCA and CE

Technical specification

Dimensions 23.23 x 14.76 x 18.31" Weight 77 lbs

Airflow / Pressure 206 cfm / 96 mbar

590 x 375 x 465 mm

35 kg

350 m³/hr / 96 mbar

Airflow drawing

Pre-filter

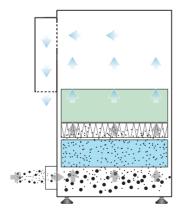
HEPA filter

Carbon filter

.. •. Particulate

Contaminated air

Clean filtered air





Features

www DeepPleat pre-filter

HEPA HEPA filter

Advanced carbon filters

Reverse flow air technology

Multi-voltage sensing

System OK signal (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/v-600

V Oracle iQ

FUME EXTRACTION SYSTEM

A mid-sized system for a range of electronics applications

Ideal for

Automated soldering, gluing, potting.

The V Oracle iQ integrates a variety of features, including our Intelligent Operating System (iQ), into one unique system. This versatile system is suitable for a range of electronics applications.

- · High contrast display
- · Real-time airflow reading
- Independent filter condition monitoring
- · Remote diagnostics via USB

Approvals L

UKCA and CE

Technical specification

Dimensions 38.39 x 17.91 x 19.88"

Weight 143 lbs

Airflow / Pressure 223 cfm / 96 mbar

975 x 455 x 505 mm

65 kg

380 m³/hr / 96 mbar

Airflow drawing

Pre-filter

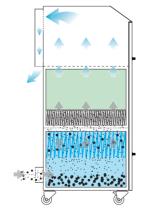
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





iQ Intelligent Operating System (iQ)

Desilver of the state of

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

Multi-voltage sensing

Onboard compressor (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/v-oracle-iq

V 1000 iQ

FUME EXTRACTION SYSTEM

A high-volume extraction system for soldering applications

Automated soldering, brazing, hand soldering.

The V 1000 iQ fume extraction system is an ideal choice for heavyduty hand and machine-automated solder applications that generate large amounts of particulate and gaseous organic compounds. It can cater to up to 15 operators as a centralized system.

- High airflow and pressure rates
- Real-time airflow reading
- High contrast display
- Remote diagnostics via USB
- Independent filter condition monitoring
- Long-life, low-cost replacement filters

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 47.44 x 24.41 x 31.10" Weight 322 lbs

Airflow / Pressure

147 kg 500 cfm / 100 mbar 850 m³/hr / 100 mbar

1205 x 620 x 790 mm

Airflow drawing

Pre-filter

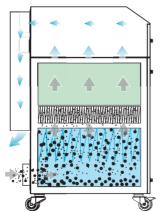
HEPA filter

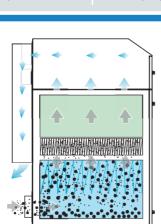
Carbon filter

Particulate

Contaminated air

Clean filtered air







FIND OUT MORE

donaldsonbofa.com/v-1000-iq



Features

Intelligent Operating System (iQ)

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

Onboard compressor (optional)

Remote stop/start signal (optional)

VOC sensor (optional)

ADDITIVE MANUFACTURING RANGE

FUME EXTRACTION SYSTEMS



AM 400

FUME EXTRACTION SYSTEM

A premium filtration and atmosphere management system for additive manufacturing

Ideal for: Metal powder bed fusion, directed energy deposition, binder jetting.

The AM 400 is our premium filtration and atmosphere management system for additive manufacturing processes. Designed to filter particulate in inert atmospheres, it's an ideal choice for direct metal laser sintering and selective laser melting polymer applications. The system is hermetically sealed to keep inert gas in and oxygen out and operates on a closed-loop operation.

- Low leakage
- High contrast display
- Removable, sealed filter housing
- Quick and easy housing removal
- Remote diagnostics via USB

Approvals UKCA and CE

Technical specification

Dimensions 65.75 x 31.10 x 33.74" 423 lb

Weight Airflow / Pressure Min: 88 cfm

Max: 188 cfm

1670 x 790 x 857 mm

192 kg

Min: 150 m3/hr

Airflow drawing

Pre-filter

HEPA filter

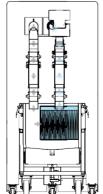
Particulate

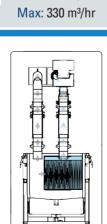


Contaminated air



Clean filtered air







FIND OUT MORE

donaldsonbofa.com/am-400



Features

Intelligent Operating System (iQ)



DeepPleat DUO pre-filter



HEPA filter



Reverse flow air technology



Automatic flow control



System OK signal

3D PRINTPRO RANGE FUME EXTRACTION SYSTEMS



Shield

ENCLOSURE

A spacious enclosure for 3D printing processes

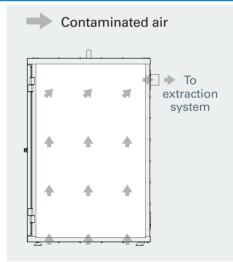
Ideal for: Filament deposition modeling, material extrusion, resin 3D printing, post-processing.

The Shield is a spacious enclosure designed to work with an extraction system to help reduce potential exposure to nanoparticles and VOCs released during 3D printing processes. It helps to minimize common print issues by shielding against temperature fluctuations caused by drafts from open windows or doors. Available as a standalone enclosure or bundled with selected Donaldson BOFA extraction systems for enhanced air quality management.

- Dual access points (top and front)
- Easy-to-assemble flat-pack design
- · Reduces operational noise
- Helps open-framed printers maintain stable printing temperatures
- Transparent acrylic to allow visibility of print
- Deliberately oversized for easy print removal or consumable replacement without moving the printer
- Fully configurable with multiple feed-through options and adjustable door orientation
- Sturdy, high-quality construction



Airflow drawing



Technical specification

Dimensions 36.2 x 24.2 x 24.7" 920 x 616 x 628 mm

Weight 47.4 lbs 21.5 kg
Cabinet construction Powder-coated metal and acrylic

Available bundle option



3D PrintPRO 3 - See page 40



FIND OUT MORE

donaldsonbofa.com/shield

3D PrintPRO 2

FUME EXTRACTION SYSTEM

A compact system for 3D printers

deal for: VAT polymerization, fused filament fabrication.

The 3D PrintPRO 2 is an affordable filtration and atmosphere management system for 3D printers. It's designed to filter fumes generated by the printer without causing the filament deposition area to be cooled. It includes a connection hose, a 'stay put' arm, a conical-shaped nozzle, and 'print your own' plenum instructions.

- Small footprint
- · Low noise level

Approvals UKCA and CE

Technical specification

Dimensions 12.99 x 11.42 x 10.63"

Weight 17 lbs
Airflow / Pressure 27 cfm

330 x 290 x 270 mm

7.8 kg 45 m³/hr

Airflow drawing

Pre-filter

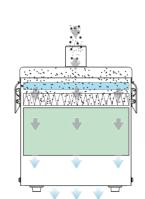
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





Features







Remote stop/start signal (optional)



FIND OUT MORE

donaldsonbofa.com/3d-printpro-2

3D PrintPRO 3

FUME EXTRACTION SYSTEM

A freestanding system for 3D printers

Ideal for: VAT polymerization, fused filament fabrication, material jetting.

The 3D PrintPRO 3 filtration and atmosphere management system has been designed for 3D printers. It features an externally mounted plenum system that helps filter fumes generated during 3D printing processes. It includes a connection hose, a 'stay put' arm, a conicalshaped nozzle, and 'print your own' plenum instructions.

- Small footprint
- Low noise level
- Digital speed control
- Return airflow capabilities

Approvals UKCA and CE

Technical specification

Dimensions 15.75 x 11.42 x 11.81"

Weight 24 lbs

Airflow / Pressure 70 cfm / 20 mbar 400 x 290 x 300 mm

11 kg

120 m³/hr / 20 mbar

Features







Filter change signal (optional)

Remote stop/start signal (optional)

Donaldson

Airflow drawing



Pre-filter

HEPA filter

Carbon filter



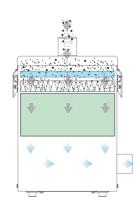
Particulate



Contaminated air



Clean filtered air



FIND OUT MORE

donaldsonbofa.com/3d-printpro-3

Available bundle option



Shield - See page 38

3D PrintPRO 4

FUME EXTRACTION SYSTEM

A system for large, enclosed 3D printers

Ideal for: Polymer powder bed fusion, VAT polymerization, fused filament fabrication, material jetting.

The 3D PrintPRO 4 is a filtration and atmosphere management system designed for large, enclosed, high-performance 3D printers. It connects to the 3D printer and returns filtered air either back into the printer enclosure or into the workplace environment. It features a unique combination of 4 filter mediums to optimize filtration performance. The system comes with a connection hose and 'print your own' plenum instructions.

- Low noise level
- High airflow rates

Approvals UKCA and CE

Technical specification

Dimensions 24.61 x 15.16 x 20.67" Weight 113 lbs **Airflow** 159 cfm

625 x 385 x 525 mm 51 kg 270 m³/hr

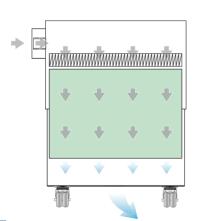
Airflow drawing

Pre-filter **HEPA** filter Carbon filter

Particulate

Contaminated air

Clean filtered air





Features

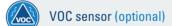














FIND OUT MORE

donaldsonbofa.com/3d-printpro-4

3D PrintPRO HT

FUME EXTRACTION SYSTEM

For enclosed, high-performance 3D printers with up to 212°F (100°C) chamber air temperature

Ideal for:

Extrusion printing.

The 3D PrintPRO HT provides a premium fume extraction solution for high-performing 3D printers operating with elevated chamber air temperatures. With a modular approach, the design caters to closed-loop continuous operation, open-loop intermittent operation, and the ability to do both with a pairing kit.

- Ability to filter gas up to 212°F/100°C
- Low noise level
- Low heat loss through insulated construction

Approvals

UKCA and CE

Technical specification

Dimensions 23.94 x 15.98 x 23.23" Weight 110 lbs

Airflow / Pressure

22 cfm

608 x 406 x 590 mm

50 kg 80 m³/hr

Features







Filter change signal

Remote stop/start signal

Airflow drawing



HEPA filter



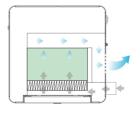
Carbon filter

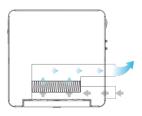


Contaminated air



Clean filtered air







FIND OUT MORE

donaldsonbofa.com/3d-printpro-ht

PRINTPRO RANGE FUME EXTRACTION SYSTEMS



PrintPRO Universal

FUME EXTRACTION SYSTEM

A compact system designed for printing applications

Ideal for: Wide-format printing, continuous Inkjet (CIJ), digital flexo plates, flexographic printing, low solvent ink, MEK, priming inkjet, screen printer, solvent ink, UV coating, UV printing.

The PrintPRO Universal fume extraction system is a compact system for printing applications. Its large gas filter is designed to capture a range of solvents generated within printing environments, including MEK, ketones, and vapors from UV applications.

- Low noise level
- Small footprint
- Long-life, low-cost replacement filters
- High airflow rates

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 24.61 x 15.16 x 20.67" Weight 113 lbs

Airflow / Pressure 223 cfm / 96 mbar

625 x 385 x 525 mm 51 kg

380 m³/hr / 96 mbar

Airflow drawing

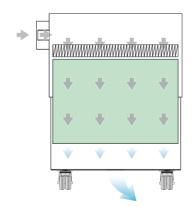
HEPA filter

Carbon filter

• Particulate

Contaminated air

Clean filtered air





Features

HEPA filter

Advanced carbon filters

Multi-voltage sensing

Filter change signal (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/printpro-universal

PrintPRO 1000 iQ

FUME EXTRACTION SYSTEM

A system for heavy-duty printing applications

Ideal for: Wide-format printing, continuous Inkjet (CIJ), flexographic printing, UV coating, UV printing.

The PrintPRO 1000 iQ fume extraction system is an ideal choice for heavy-duty printing applications that generate large amounts of particulate and gaseous organic compounds. It features a high-capacity carbon/gas filter specifically designed for use in printing processes.

- · High airflow rates
- · Real-time airflow reading
- · Independent filter condition monitoring
- High contrast display

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 47.44 x 24.41 x 31.10"

Weight 322 lbs

Airflow / Pressure 500 cfm / 100 mbar

1205 x 620 x 790 mm

147 kg

850 m³/hr / 100 mbar

Airflow drawing

Pre-filter

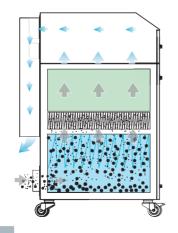
HEPA filter

Carbon filter

• Particulate

Contaminated air

Clean filtered air





Features

iQ Intelligent Operating System (iQ)

DeepPleat DUO pre-filter

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

System OK signal (optional)

Onboard compressor (optional)

Remote stop/start signal (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/printpro-1000-iq

PrintPRO Oracle DS

FUME EXTRACTION SYSTEM

A system for heavy-duty printing applications

Ideal for: Dye sublimation.

The PrintPRO Oracle DS fume extraction system is designed to filter fumes generated from dye sublimation printers. With a large filter capacity and high airflow, it's an ideal choice for heavyduty applications that produce large amounts of particulate and gaseous organic compounds.

- Long-life, low-cost replacement filters
- High airflow rates
- Automatic fluid drain

Approvals UKCA and CE

Technical specification

Dimensions 37.60 x 16.93 x 18.70"

Weight 143 lbs

Airflow / Pressure 223 cfm / 96 mbar 955 x 430 x 475 mm

65 kg

380 m³/hr / 96 mbar

Airflow drawing

Pre-filter

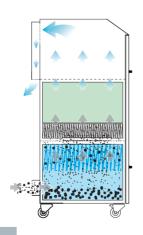
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





FIND OUT MORE

donaldsonbofa.com/printpro-oracle-ds



Features

HEPA filter

Advanced carbon filters

Reverse flow air technology

Automatic flow control

System OK signal (optional)

Remote stop/start signal (optional)

VOC sensor (optional)

PrintPRO 800 DS

FUME EXTRACTION SYSTEM

A system for heavy-duty printing applications

Ideal for: Dye sublimation.

The PrintPRO 800 DS fume extraction system is designed to filter fumes from dye sublimation printers. Combining large filter capacity with high airflow and pressure, it is ideal for heavy-duty applications that produce significant amounts of gaseous organic compounds.

- Long-life, low-cost replacement filters
- High airflow rates
- Automatic fluid drain

Approvals UKCA and CE

Technical specification

Dimensions 46.06 x 23.62 x 28.07"

Weight 341 lbs

Airflow / Pressure 447 cfm / 96 mbar 1170 x 600 x 713 mm

155 kg

760 m³/hr / 96 mbar

Airflow drawing

Pre-filter

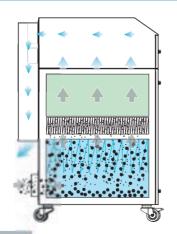
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





FIND OUT MORE

donaldsonbofa.com/printpro-800-ds



Features



HEPA filter



Advanced carbon filters



Reverse flow air technology



Automatic flow control

DUSTPRO RANGE EXTRACTION SYSTEMS



EXTRACTION SYSTEM

A compact, high-vacuum extraction system

Ideal for: Light-duty woodworking.

The DustPRO 50 is a compact, high-vacuum extraction system designed for lightweight applications. It features a large capacity bag filter and brushless blower that helps to ensure a long lifespan.

- Long-life, low-cost replacement filters
- Small footprint
- Low noise level



Features



Remote stop/start signal (optional)

Approvals

Weight

UKCA and CE

Technical specification

Dimensions

22.64 x 12.60 x 11.61"

50 lbs

Airflow / Pressure

47 cfm / 100 mbar

575 x 320 x 295 mm

23 kg

80 m³/hr / 100 mbar

Airflow drawing



Bag filter



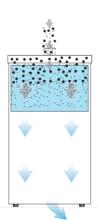
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

EXTRACTION SYSTEM

A high-vacuum extraction system

Ideal for:

Drilling, CNC, routing.

The DustPRO 100 is a high-vacuum extraction system designed to filter swarf and particulates generated during processes such as routing, mechanical engraving, grinding, and turning. It features a larger capacity bag filter compared to the DustPRO 50 and includes a brushless blower to help ensure a long lifespan.

- Long-life, low-cost replacement filters
- Low noise level

Approvals UKCA and CE

Technical specification

Dimensions 22.44 x 18.11 x 28.74"

Weight 128 lbs

Airflow / Pressure 105 cfm / 110 mbar 570 x 460 x 730 mm

Features

HEPA filter

Filter change signal (optional)

Remote stop/start signal (optional)

58 kg

180 m³/hr / 110 mbar

Airflow drawing



Pre-filter



HEPA filter



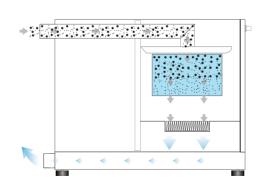
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

EXTRACTION SYSTEM

A system for a variety of industrial applications

Ideal for: Drilling, CNC, routing.

The DustPRO 250 extraction system is designed to filter swarf and smaller particulates during light-duty industrial processes. It boasts a high airflow for stronger extraction and features a large 6.4-liter bag filter along with a brushless blower to help ensure a long lifespan.

- Low noise level
- Small footprint

Approvals

UKCA and CE

Technical specification

Dimensions 20.47 x 11.42 x 10.63"

Weight 22 lbs

Airflow / Pressure 105 cfm / 30 mbar 520 x 290 x 270 mm

Features

HEPA filter

Filter change signal (optional)

Remote stop/start signal (optional)

10 kg

180 m³/hr / 30 mbar

Airflow drawing



Pre-filter



HEPA filter



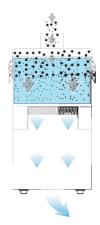
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

EXTRACTION SYSTEM

A system for a variety of industrial applications

Ideal for: Drilling, CNC, chip collectors, grinding, mechanical engraving, rotary engraving, routing, weld cleaning.

The DustPRO 400 is a particulate and dust extraction system for a variety of industrial applications. With a higher airflow than the DustPRO 250, it features variable airflow speed and a brushless high-vacuum blower designed to help ensure a long lifespan.

- Simple operation
- Low running costs
- Small footprint

Approvals UKCA and CE

Technical specification

Dimensions 23.62 x 11.22 x 10.83"

Weight 31 lbs

Airflow / Pressure 235 cfm / 96 mbar 600 x 285 x 275 mm

14 kg

400 m³/hr / 96 mbar

Features









Remote stop/start signal (optional)

Airflow drawing



Pre-filter



HEPA filter



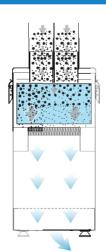
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

DustPRO Universal

EXTRACTION SYSTEM

A standalone dust extraction system

Ideal for: Drilling, artificial restoration, CNC, chip collectors, grinding, mechanical engraving, rotary engraving, routing, weld cleaning.

The DustPRO Universal is an industrial standalone extraction system designed to filter swarf and smaller particulates generated from a variety of industrial applications. It features a large 18-liter capacity filter bag and a brushless high-vacuum blower designed to help ensure a long lifespan.

- Simple operation
- Long-life, low-cost replacement filters
- Low noise level

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 23.23 x 18.11 x 21.06" 590 x 460 x 535 mm Weight 73 lbs 33 kg Airflow / Pressure 167 cfm / 96 mbar 285 m³/hr / 96 mbar

Airflow drawing



Pre-filter



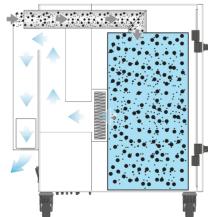
HEPA filter

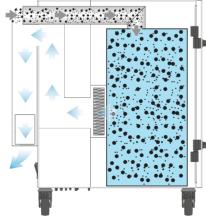


Particulate



Contaminated air Clean filtered air







FIND OUT MORE

donaldsonbofa.com/dustpro-universal



Features



HEPA filter



Multi-voltage sensing



Filter change signal (optional)



Remote stop/start signal (optional)

DustPRO 500 iQ

EXTRACTION SYSTEM

A system for medium-duty industrial applications

Ideal for: Drilling, CNC, chip collectors, grinding, mechanical engraving, rotary engraving, routing, weld cleaning.

The DustPRO 500 iQ extraction system is ideal for mediumduty applications that generate large amounts of particulate. It offers a large filter capacity along with high airflow and pressure rates.

- Long-life, low-cost replacement filters
- High contrast display
- Remote diagnostics via USB

Approvals

UKCA and CE | cUL | UL

Technical specification

Dimensions 47.44 x 24.21 x 31.10"

Weight 126 lbs

Airflow / Pressure 324 cfm / 100 mbar 1205 x 615 x 790 mm

98 kg

550 m³/hr / 100 mbar

Features











Remote stop/start signal (optional)

Airflow drawing



Pre-filter



HEPA filter



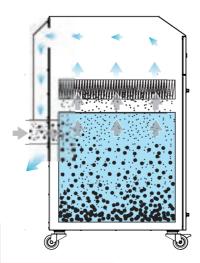
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/dustpro-500-iq

DustPRO 1000 iQ

EXTRACTION SYSTEM

A system for medium to heavyduty industrial applications

Ideal for: Drilling, CNC, chip collectors, grinding, mechanical engraving, rotary engraving, routing, weld cleaning.

The DustPRO 1000 iQ extraction system is ideal for medium to heavy-duty applications that generate large amounts of particulate. With a greater airflow than the DustPRO 500 iQ, it also offers significant filter capacity.

- Long-life, low-cost replacement filters
- High contrast display
- Remote diagnostics via USB

Approvals UKCA and CE | cUL | UL

Technical specification

Dimensions 47.44 x 24.21 x 31.89"

Weight 209 lbs

Airflow / Pressure 500 cfm / 100 mbar

1205 x 615 x 810 mm

95 kg

850 m³/hr / 100 mbar

Features











Remote stop/start signal (optional)

Airflow drawing



Pre-filter



HEPA filter



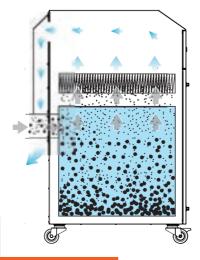
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/dustpro-1000-iq

DustPRO 1500 iQ

EXTRACTION SYSTEM

A system for heavy-duty industrial system

Ideal for: Drilling, CNC, chip collectors, grinding, mechanical engraving, rotary engraving, routing, weld cleaning.

The DustPRO 1500 iQ extraction system is ideal for heavyduty applications that generate large amounts of particulate. It has a large filter capacity and provides higher airflow than the DustPRO 1000 iQ system.

- · Long-life, low-cost replacement filters
- · High contrast display
- · Remote diagnostics via USB

Approvals UKCA a

UKCA and CE | cUL | UL

Technical specification

Dimensions 47.44 x 24.21 x 31.10"

Weight 225 lbs

Airflow / Pressure 735 cfm / 100 mbar

1205 x 615 x 790 mm

102 kg

1250 m³/hr / 100 mbar

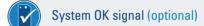
Features











Remote stop/start signal (optional)

Airflow drawing



Pre-filter



HEPA filter



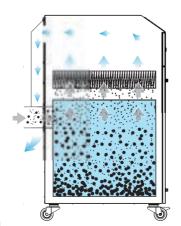
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/dustpro-1500-iq

DENTALPRO RANGE EXTRACTION SYSTEMS



DentalPRO 400

EXTRACTION SYSTEM

A multi-user system for a variety of dental applications

Ideal for: Hand working processes, crown and bridge frameworks, aluminum oxide milling, CAD/CAM manufacture, dental milling, monomer mixing, spindle drivers, zirconium milling.

The DentalPRO 400 is a multi-user particulate and dust extraction system for a variety of dental applications. Ideally suited to manual benchtop processes, it features variable airflow speed and a brushless high-vacuum blower designed to help ensure a long lifespan.

- Simple operation
- · Low running costs
- Small footprint

Approvals UKCA and CE

Technical specification

Dimensions 23.62 x 11.22 x 10.83"

Weight 31 lbs

Airflow / Pressure 235 cfm / 96 mbar

600 x 285 x 275 mm

14 kg

400 m³/hr / 96 mbar

Airflow drawing



Pre-filter



HEPA filter



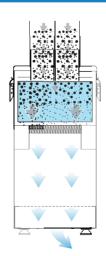
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/dentalpro-400



Features



HEPA filter



Variable airflow speed



Filter change signal (optional)



Remote stop/start signal (optional)

DentalPRO Universal

EXTRACTION SYSTEM

A standalone system for dental applications

Ideal for: Hand working processes, crown and bridge frameworks, aluminum oxide milling, CAD/CAM manufacture, dental milling, monomer mixing, spindle drivers, zirconium milling.

The DentalPRO Universal is a standalone extraction system designed to filter dust and smaller particulates generated from dental applications. It features a large 18-liter capacity filter bag and a brushless high-vacuum blower designed to help ensure a long lifespan.

- Simple operation
- · Long-life, low-cost replacement filters
- · Low noise level

Approvals UKCA and CE

Technical specification

Dimensions 23.23 x 18.11 x 21.06"

Weight 73 lbs

Airflow / Pressure 167 cfm / 96 mbar

590 x 460 x 535 mm

33 kg

285 m³/hr / 96 mbar

Airflow drawing



Pre-filter



HEPA filter



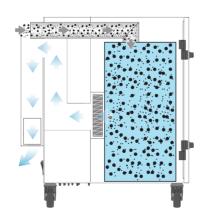
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/dentalpro-universal



Features



HEPA filter



Filter change signal (optional)



Remote stop/start signal (optional)

DentalPRO Base

EXTRACTION SYSTEM

A ride-on dust extraction system for dental milling

Ideal for: Hand working processes, crown and bridge frameworks, aluminum oxide milling, CAD/CAM manufacture, dental milling, monomer mixing, spindle drivers, zirconium milling.

The DentalPRO Base is a ride-on dust extraction system for dental milling. It delivers high performance in a convenient ride-on format, allowing the extractor to function as a workstation.

- Low noise levels
- Ride-on system
- Blower with high airflow and pressure

Approvals UKCA and CE

Technical specification

Dimensions 24.02 x 26.38 x 30.12"

Weight 110 lbs

Airflow / Pressure 167 cfm / 96 mbar 610 x 670 x 765 mm

50 kg

285 m³/hr / 96 mbar

Features



HEPA filter



Multi-voltage sensing



Onboard compressor (optional)



Filter change signal (optional)



Remote stop/start signal (optional)

Airflow drawing



Pre-filter



HEPA filter



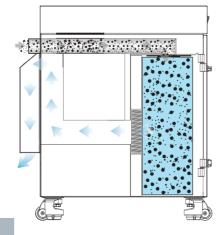
Particulate



Contaminated air



Clean filtered air





FIND OUT MORE

donaldsonbofa.com/dentalpro-base

FUME CABINETS FUME CABINETS



FumeCAB 250

FUME CABINET

A small fume cabinet for a wide range of applications

Ideal for: Hand working processes, hand soldering, lead-free soldering, monomer mixing, powder weighing and handling.

The FumeCAB 250 is a versatile fume cabinet suitable for a wide range of applications. It is designed to work with our V 250 extraction system.



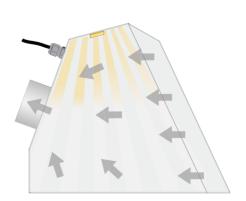
Technical specification

 Dimensions
 11.42 x 15.75 x 11.81"
 290 x 400 x 300 mm

 Weight
 7 lbs
 3 kg

Airflow drawing

Contaminated air
LED lighting





Find out more - V 250

See page 31



FIND OUT MORE

donaldsonbofa.com/fumecab-250

FumeCAB 600

FUME CABINET

A versatile fume cabinet for a variety of applications

Ideal for: Hand working processes, hand soldering, lead-free soldering, monomer mixing, powder weighing and handling.

The FumeCAB 600 is a versatile fume cabinet suitable for a wide range of applications. With a larger working area and higher airflow than the FumeCAB 250, it is designed to be used with our V 600 extraction system.



Technical specification

 Dimensions
 13.98 x 24.02 x 16.54"
 355 x 610 x 420 mm

 Weight
 11 lbs
 5 kg

Airflow drawing

Contaminated air
LED lighting





for illustrative purposes only

Find out more - V 600

See page 32



FIND OUT MORE

donaldsonbofa.com/fumecab-600

FumeCAB 700

FUME CABINET

A versatile fume cabinet for a broad range of applications

Ideal for: Conformal coating, gluing, potting, hand working processes, hand soldering, lead-free soldering, monomer mixing, powder weighing and handling.

The FumeCAB 700 is a versatile fume cabinet suitable for a broad range of applications. Ultra-bright, energy-saving LED lights make it ideal for applications requiring operators to identify uniformity issues.

- Low noise level
- Large working area

Approvals UKCA and CE

Technical specification

Dimensions 30.71 x 27.56 x 19.29" 780 x 700 x 490 mm Weight 143 lbs 65 kg

LED lighting

UV lighting

Airflow drawing

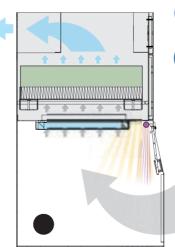
Pre-filter **HEPA** filter

Carbon filter

Particulate

Contaminated air

Clean filtered air

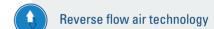




Features



Advanced carbon filters



Automatic flow control

Conformal coating (optional)

UV light (optional)

VOC sensor (optional)



FIND OUT MORE

donaldsonbofa.com/fumecab-700

FumeCAB 1000 iQ

FUME CABINET

An integrated fume cabinet for a range of applications

Ideal for: Conformal coating, chemical control, gluing, potting, pathology, pipetting, powder weighing, spray drying, tablet pressing, hand working processes, hand soldering, lead-free soldering, monomer mixing, powder weighing and handling.

The FumeCAB 1000 iQ is an integrated fume cabinet suitable for a range of applications. As our largest FumeCAB model, it provides users with an extra depth of working space for taller applications. Ultra-bright, energy-saving LED lights make this system ideal for a variety of processes.

- Long-life, low-cost replacement filters
- High contrast display
- Remote diagnostics via USB

Approvals

UKCA and CE

Technical specification

Dimensions 37.13 x 40.51 x 26.34" Weight 264 lbs

943 x 1029 x 669 mm 120 kg

Airflow drawing



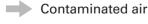


HEPA filter

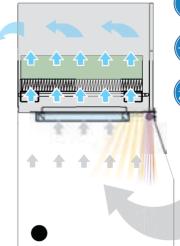




Particulate



Clean filtered air





Features

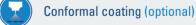


















FIND OUT MORE

donaldsonbofa.com/fumecab-1000-iq

OTHER FUME EXTRACTION SYSTEMS AND ACCESSORIES



Mobile FumeKAR

FUME EXTRACTION SYSTEM

A multi-purpose mobile dust and fume extraction system

Hand soldering, solvents, injection molding purge cycle, painting.

The Mobile FumeKART is a versatile and portable dust and fume extraction system suitable for a variety of applications. Designed to filter dust particles, weld fumes, vapors, and other pollutants from the work environment, the FumeKART is easy to operate and maintain and provides the additional benefit of being fully portable.

- Low noise level
- Fully portable

Approvals UKCA and CE

Technical specification

Dimensions 33.07 x 18.70 x 21.65" Weight 119 lbs

Airflow

840 x 475 x 550 mm

54 kg 380 m³/hr

223 cfm

Airflow drawing

Pre-filter

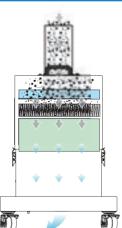
HEPA filter

Carbon filter

Particulate

Contaminated air

Clean filtered air





FIND OUT MORE

donaldsonbofa.com/mobile-fumekart

Features











ILF 300

INLINE FILTER

An inline pre-filter for high-dust or particulate applications

Ideal for: Wood lathes, planning, circular saws, chip collectors, mechanical engraving, rotary engraving, routing.

The ILF 300 is an inline pre-filter designed for applications that generate high amounts of dust or particulate. Developed to be used alongside a Donaldson BOFA extraction system, it helps to protect the life of the filters inside the extraction system.

- Extended filter life
- Large holding capacity



Technical specification

Dimensions Weight

31.34 x 25.12 x 12.99" 60 lbs

796 x 638 x 328 mm

27 kg

Airflow drawing



Pre-filter



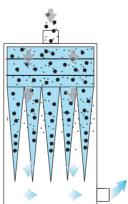
Particulate

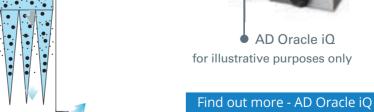


Contaminated air



Clean filtered air





See page 14



FIND OUT MORE

donaldsonbofa.com/ilf-300

ILF 600

INLINE FILTER

An inline pre-filter for high-dust or particulate applications

Ideal for: Planer, lathe, sanding, fret saw, table saw, band saw, laser engraving, laser cutting, chip collectors, mechanical engraving, laser coding and marking.

The ILF 600 is an inline pre-filter designed for high-dust or highparticulate applications. With double the capacity of the ILF 300, this is intended to be used alongside a Donaldson BOFA extraction system, helping to protect the life of the filters inside the extraction system.

- Extended filter life
- Large holding capacity



Technical specification

Dimensions Weight

32.28 x 24.84 x 25.00"

820 x 631 x 635 mm

77 lbs 35 kg

Airflow drawing



Pre-filter



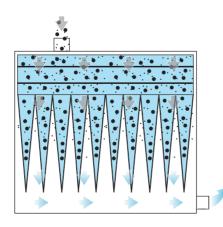
Particulate



Contaminated air



Clean filtered air





Find out more - AD 1000 iQ

See page 17



FIND OUT MORE

donaldsonbofa.com/ilf-600

ILF 1000

INLINE FILTER

An inline pre-filter for high-dust or particulate applications

Ideal for: Planer, lathe, sanding, fret saw, table saw, band saw, laser engraving, laser cutting, drilling, CNC, chip collectors, laser kiss cutting, mechanical engraving, laser coding and marking.

The ILF 1000 is our highest-capacity inline pre-filter, ideal for applications generating significant dust and particulate. Positioned alongside a main Donaldson BOFA extraction system, it helps to increase overall filter capacity and extend the life of the main filters.

- Extended filter life
- Large filtration area
- Long-life, low-cost replacement filters



Features



DeepPleat DUO pre-filter



Reverse flow air technology

Technical specification

Dimensions Weight

25.59 x 24.29 x 30.04"

55 lbs

650 x 617 x 763 mm

Airflow drawing



Pre-filter



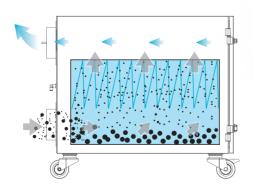
Particulate



Contaminated air



Clean filtered air



25 kg



Find out more - AD 1000 IQ

See page 17



FIND OUT MORE

donaldsonbofa.com/ilf-1000

Spark Arrestor 2

INLINE FILTER

A spark reduction system for laser processes

Ideal for: Laser coding, laser marking, laser cutting, laser welding, laser machining, laser engraving.

The Spark Arrestor 2 is a spark reduction system developed to help reduce fire risks in laser processes. It is designed to prevent potentially damaging particulate from entering the fume extraction system. If the temperature sensor inside the Spark Arrestor 2 detects a 18°F (10°C) rise above the ambient, it will sound an alarm and cut power to the extractor.

- Reduces fire risk
- Intercepts ignition sources
- Thermal flow cut-out

Approvals UKCA and CE

Technical specification

Dimensions 26.38 x 16.34 x 21.06" 670 x 415 x 535 mm 41 kg Weight 90 lbs

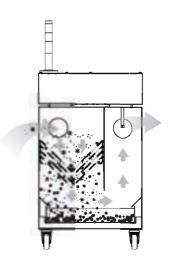
Airflow drawing



Particulate



Contaminated air





Find out more - AD Oracle iQ

See page 14



FIND OUT MORE

donaldsonbofa.com/spark-arrestor-2

FireBOX GA

INLINE FILTER

A self-extinguishing inline prefilter for general applications

Ideal for: Laser engraving, laser cutting, laser marking, laser coding.

The FireBOX GA is an inline pre-filter engineered to mitigate fire risks in non-metal applications. It safeguards the extraction system by self-extinguishing in the rare event an ember is drawn into the system.

- Reduces hazard
- Suppresses fire
- Isolation valves
- Thermal flow cut-out

Approvals UKCA and CE

Technical specification

Dimensions 46.65 x 19.49 x 25.20"

Weight 123 lbs **Airflow**

Up to 294 cfm

1185 x 495 x 640 mm

56 kg

Up to 500 m³/hr

Airflow drawing



Pre-filter



Particulate

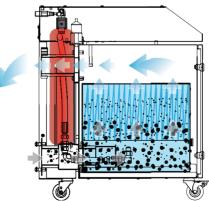
Contaminated air

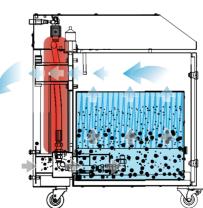


Clean filtered air



Fire Extinguisher







DeepPleat DUO pre-filter

Reverse flow air technology

Features

AD Oracle iQ for illustrative purposes only

Find out more - AD Oracle iQ

See page 14



FIND OUT MORE

donaldsonbofa.com/firebox-ga

FireBOX MA

INLINE FILTER

A self-extinguishing inline prefilter for metal applications

Ideal for: Laser welding, laser engraving, laser cutting, laser cleaning, grinding, laser kiss cutting, laser micro-machining, laser coding and marking.

The FireBOX MA is an inline pre-filter engineered to mitigate fire risks in metal applications. It safeguards the extraction system by self-extinguishing in the rare event an ember is drawn into the system.

- Reduces hazard
- Suppresses fire
- Isolation valves
- Thermal flow cut-out

Approvals UKCA and CE

Technical specification

46.65 x 19.49 x 25.20" **Dimensions**

123 lbs Weight

Airflow Up to 294 cfm

1185 x 495 x 640 mm

56 kg

Up to 500 m³/hr

Airflow drawing



Pre-filter



Particulate



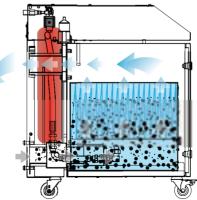
Contaminated air



Clean filtered air



Fire Extinguisher



Find out more - AD Oracle iQ



FIND OUT MORE

donaldsonbofa.com/firebox-ma



Features



DeepPleat DUO pre-filter



Reverse flow air technology



Multi-voltage sensing



for illustrative purposes only

See page 14

TCU

TEMPERATURE CONTROL UNIT

A temperature control unit for solder paste printing

Ideal for: Solder paste printing.

The TCU has been designed specifically for solder paste printing. Using cooling and heating elements, it maintains the temperature within the printing environment for optimum paste performance.

- Small footprint
- Programmable temperature range
- Condensate collection container



Approvals UKCA and CE

Technical specification

Dimensions 51.18 (+ beacon) x

20.08 x 26.38"

Weight 309 lbs 1300 (+ beacon) x 510 x 670 mm 140 kg

Airflow drawing

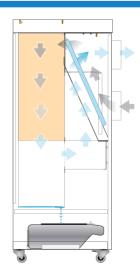
Pre-filter

Particulate

Contaminated air

Clean filtered air

Air chiller/warning unit





FIND OUT MORE

donaldsonbofa.com/tcu

Accessories

Arms

We offer a wide range of extraction arms, with widths ranging from 1.25" (32 mm) to 2.95" (75 mm), helping to ensure optimal airflow for your specific application.

Our selection includes a variety of nozzles and funnels, allowing you to choose the best fit for your process and maximize efficiency.



Options

LED Light

Available in 1.96" (50 mm)

Our LED light arm is designed for desktop use and can be mounted into our flip-top mount, allowing easy adjustment to the optimal angle for your application. It features 8 LED lights to provide a bright and clean workspace.



This arm is available black ESD antistatic plastic or in white.

Loc-Line®

Available in 2.95" (75 mm) and variety of nozzles Our Loc-Line® desktop-mountable heavy-duty hose kit arm is perfect for applications requiring a larger, more robust arm.



This arm can be adjusted to nearly any angle, providing a secure and stable extraction point. For added length, an extra hose can be attached. The range is completed with a variety of nozzles and slide valves.



Stay Put

Our stay put arm comes with a variety of end pieces tailored to suit your specific application. Constructed from black carbonloaded compressed polystyrene, these arms are designed for durability and precision.

Nozzle

Available in 1.25" (32 mm), 1.49" (38 mm), 1.96" (50 mm)

Also available in stainless steel (38 mm only)

Funnel

Available in 1.25" (32 mm), 1.49" (38 mm), 1.96" (50 mm), 2.95" (75 mm)
Also available in stainless steel - 1.49" (38 mm) only



Plenum funnel

Available in 1.96" (50 mm)



Available in 1.96" (50 mm)



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Accessories

Desktop Accessories

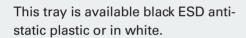
Our desktop accessories are designed for operator convenience, simplicity, and ease of use. Suitable for a variety of applications, our range includes downdraft trays, cowls, table brackets, bench pegs, and automatic flush system seals.

Options

Downdraft tray

Available in 1.96" (50 mm), 2.95" (75 mm)

Our downdraft tray is made of stainless steel and the carcass is made of conductive H.I polystyrene.



Cowls

Available in 1.96" (50 mm), 2.95" (75 mm)

Our cowls are available in black conductive H.I polystyrene construction or clear PTG plastic.

Table bracket

Available in 1.96" (50 mm), 2.95" (75 mm) Our table mounted bracket allows conversion of flexible hose to stay put arm.



Automatic flush system seal

Suitable for 1.96" (50 mm) flexible hosing and 1.96" (50 mm) stay put arms

Our automatic flush system seal is a low-profile accessory that enables the stay put arm to seamlessly connect through a desk or work bench.

Bench peg

A desk-mounted dental bench peg with PERSPEX® screen.



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Solder Iron Connection Kits

Our solder iron connection kit attaches directly to a soldering iron to extract fumes at the source.

Available in ESD or non-ESD, it allows delicate work to be performed accurately and safely.



Pipework

We provide a wide range of pipework designed to connect any industrial system to our extraction systems. Easy to install, our pipework helps to provide a tidy workspace and wider working environment while maintaining optimal airflow.

Available in 1.96" (50 mm), 2.95" (75 mm), 4.33" (110 mm), 4.92" (125 mm)



